

MATERIAL SAFETY DATA SHEET

SUPERIOR NO-CLEAN CORE FLUX

DATE REVISED: January 1, 2014

Product Name: Superior No-Clean Core Flux

Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139

Emergency Phone Number: 1-800-424-9300 (CHEMTREC)

Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 1 FLAMMABILITY = 1 REACTIVITY = 0

SECTION I – IDENTIFICATION

Common Name: Superior no-clean core flux

Chemical Family: No-clean core flux

CAS Number: NA

SECTION II - COMPOSITION INFORMATION

Components	CAS Number	%	OSHA PEL
Rosin	NA	NA	NA

Unlisted percentages are non-hazardous stabilizers, activators, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION III - HEALTH HAZARDS

Primary Routes of Entry: Fume inhalation, ingestion, skin, and eyes.

Symptoms of Overexposure: Pulmonary edema, abdominal pain, vomiting, eye damage and skin burn.

Medical Conditions Generally Aggravated by Overexposure: None presently known.

Chemical Listed as a Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): 1 mg/m³

ACGIH Threshold Limit Value (TLV): 1 mg/m³

SECTION IV - EMERGENCY AND FIRST AID PROCEDURES

Eyes: Flush with water for 15 minutes. Call a physician.

Skin: Wash thoroughly with water

Inhalation: Remove to fresh air or administer oxygen. Call physician.

Ingestion: Give water or milk. Get medical attention.

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point: >126°C

Flammable Limits: ND

Extinguishing Media: Alcohol foam, dry chemical, carbon dioxide

Auto Ignition Temperature: ND

Special Fire Fighting Procedures: Self contained breathing apparatus: avoid conditions generating dust.

Unusual Fire and Explosion Hazards: Avoid overheating or exposure to open flame.

SECTION VI - ACCIDENTAL RELEASE MEASURES

Steps to be taken in case material is spilled: Dispose of in accordance with EPA regulations.

SECTION VII - HANDLING AND STORAGE

Storage Requirements: Store in plastic containers in cool area, away from heat.

Handling Precautions: Safe precautionary practices to avoid spills and exposure to skin and fumes

SECTION VIII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH approved respirator.

Ventilation: Yes

Mechanical (General): Yes

Local Exhaust: Yes

Eye Protection: Safety glasses/goggles

Protective Gloves: Recommended, NIOSH approved

Other Protective Clothing or Equipment: Optional to user's preference

SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: NA

Specific Gravity (Water = 1): >1

Vapor Pressure (mm Hg): NA

Percent Volatile by Volume: NA

Vapor Density (Air = 1): NA

Evaporation Rate (Butyl Acetate = 1): NA

Melting Point: NA

Solubility in Water: <1

Reactivity in Water: None

Appearance and Odor: Amber solid, ethereal odor

SECTION X - STABILITY AND REACTIVITY

Stability: Unstable

(Conditions to Avoid): Prolonged contact with skin

Incompatibility: Acids, oxidizing agents.

Hazardous Decomposition Products: Carbon monoxide on incomplete burning, ammonia oxides of sulfur and nitrogen, aldehydes, carbon dioxide.

Hazardous Polymerization: Will not occur

(Conditions to Avoid): Excessive heat or cold

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data

- 1) **Oral:** LD-50 (rat): Not available
- 2) **Inhalation:** LC-50 (rat): Not available
- 3) **Dermal:** LD-50 (rabbit): Not available
- 4) **Skin Irritation:** (rabbit): Not available

Chronic Toxicity Data

- 1) **Repeated Skin Application:** (rat): Not available
- 2) **Eye Irritation:** (rabbit): Not available

SECTION XII - ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION XIV- TRANSPORTATION

D.O.T. Proper Shipping Name: NA

Hazard Class: NA

Identification Number: NA

Type D.O.T Label Required Information: NA

Waste Disposal Method: Dispose in accordance with EPA regulations.

SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA

Carcinogenicity Classification: (Components Present at 0.1% or More)

International Agency for Research on Cancer (IARC): NA

American Conference of Governmental Industrial Hygienists (ACGIH): NA

National Toxicology Program (NTP): NA

Occupational Safety and Health Administration (OSHA): NA

All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements.

This Product is RoHS Compliant.

SECTION XVI - OTHER INFORMATION

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