

MATERIAL SAFETY DATA SHEET

SUPERIOR NO. WS-RMA CORE FLUX

DATE REVISED: January 1, 2011

Product Name: Superior No. WS-RMA Core Flux

Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139

Emergency Phone Number: 1-800-424-9300 (CHEMTREC)

Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 1 FLAMMABILITY = 1 REACTIVITY = 0

SECTION I – IDENTIFICATION

Common Name: Superior Paste Flux WS-RMA Core Flux

Chemical Family: Water-soluble RMA tacky flux

CAS Number: NA

Chemical Name: NA

Formula: See below

SECTION II - COMPOSITION INFORMATION

Components	CAS Number	%	OSHA PEL
Carboxylic Acid	68937-69-9	5-20	NA

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION III - HEALTH HAZARDS

Primary Routes of Entry: Fume inhalation, ingestion, skin, and eyes.

Symptoms of Overexposure: No specific information available.

Medical Conditions Generally Aggravated by Overexposure: None presently known.

Chemical Listed as a Carcinogen or Potential Carcinogen: None known

OSHA Permissible Exposure Limit (PEL): NA

ACGIH Threshold Limit Value (TLV): NA

SECTION IV - EMERGENCY AND FIRST AID PROCEDURES

Eyes: Flush with water for 10 minutes. Call a physician.

Skin: Wash thoroughly with water.

Inhalation: Remove to fresh air or administer oxygen. Call physician.

Ingestion: Get medical attention.

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Core>140°C

Metal: NA

Flammable Limits: NA

Extinguishing Media: Dry chemical, CO₂ foam

Auto Ignition Temperature: NA

Special Fire Fighting Procedures: Avoid breathing fumes, smoke from fire, and use self contained breathing gear.

Unusual Fire and Explosion Hazards: None known.

SECTION VI - ACCIDENTAL RELEASE MEASURES

Steps to be taken in case material is spilled: Protect skin and eyes by wearing safety glasses and gloves. Ventilate the area. Restrict and collect spilled materials.

SECTION VII - HANDLING AND STORAGE

Storage Requirements: Store in low temperature and low humidity area.

Handling Precautions: Users should wear protective gloves and glasses when handling solder paste. Soldering should be conducted in good ventilation environment.

Other Precautions: NA

SECTION VIII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH approved.

Ventilation: Yes

Mechanical (General): Optional

Local Exhaust: Yes

Eye Protection: Safety glasses

Protective Gloves: Rubber gloves

Other Protective Clothing or Equipment: Laboratory or worker coat.

Work/Hygienic Practices: Wash hands after handling the product, wear safety glasses during handling.

SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: NA

Specific Gravity (Water = 1): 4.0-5.5

Vapor Pressure (mm Hg): NA

Percent Volatile by Volume: NA

Vapor Density (Air = 1): NA

Evaporation Rate (Butyl Acetate = 1): NA

Melting Point: NA

Solubility in Water: Complete

Reactivity in Water: None

Appearance and Odor: Amber, mild solvent odor

SECTION X - STABILITY AND REACTIVITY

Stability: Product is stable

(Conditions to Avoid): Contact with strong acids and alkali.

Incompatibility: Strong acids and alkali.

Hazardous Decomposition Products: Not determined.

Hazardous Polymerization: Not determined.

(Conditions to Avoid): Not determined.

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data

- 1) **Oral:** LD-50 (rat): Not available
- 2) **Inhalation:** LC-50 (rat): Not available
- 3) **Dermal:** LD-50 (rabbit): Not available
- 4) **Skin Irritation:** (rabbit): Not available

Chronic Toxicity Data

- 1) **Repeated Skin Application:** (rat): Not available
 - 2) **Eye Irritation:** (rabbit): Not available
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SECTION XII - ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION XIV- TRANSPORTATION

D.O.T. Proper Shipping Name:

Hazard Class:

Identification Number:

Packing Group:

Type D.O.T Label Required Information:

Waste Disposal Method: Dispose in accordance with EPA regulations.

SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA

Carcinogenicity Classification: (Components Present at 0.1% or More)

International Agency for Research on Cancer (IARC): NA

American Conference of Governmental Industrial Hygienists (ACGIH): NA

National Toxicology Program (NTP): NA

Occupational Safety and Health Administration (OSHA): NA

All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements.

This product is RoHS compliant.

SECTION XVI - OTHER INFORMATION

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