



MATERIAL SAFETY DATA SHEET

SUPERIOR No. 1280

DATE REVISED: January 20, 2004



Product Name: Superior No. 1280

Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139

Emergency Phone Number: 1-800-424-9300 (CHEMTREC)

Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 3 FLAMMABILITY = 3 REACTIVITY = 2

SECTION I - IDENTIFICATION

Common Name: Superior No. 1280

Chemical Family: Aluminum Soldering Flux

CAS Number: NA

Chemical Name: NA

Formula: See Below

SECTION II - COMPOSITION INFORMATION

<u>Components</u>	<u>CAS Number</u>	<u>%</u>	<u>OSHA PEL</u>
Methanol	67-56-1	50-80	200PPM
Zinc Chloride	7646-85-7	40-95	1 mg/m ³
Ammonium Chloride	12125-02-9	1-10	NA
Sodium Fluoride	7681-49-4	1-10	2.5 mg(F)/m ³

Unlisted percentages are non-hazardous stabilizers, activators, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION III - HEALTH HAZARDS

EMERGENCY AND FIRST AID PROCEDURES

Eyes: Flush with Water for 10 Minutes. Call a Physician.

Skin: Wash Thoroughly with Water

Inhalation: Remove to Fresh Air or Administer Oxygen. Call Physician.

Ingestion: Give Water or Milk. Get Medical Attention.

Primary Routes of Entry: Fume Inhalation, Ingestion, Skin, and Eyes.

Symptoms of Overexposure: Pulmonary Edema, Abdominal Pain, Vomiting, Eye Damage and Skin Burn.

Medical Conditions Generally Aggravated by Overexposure: None Presently Known.

Chemical Listed as a Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): 1 mg/m³

ACGIH Threshold Limit Value (TLV): 1 mg/m³

Superior manufactures quality fluxes. Our business is solving problems.



**Superior Flux
& Mfg. Co.**

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SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: 15.6°C/60°F

Flammable Limits: Lower-5.5 Upper-36.5

Extinguishing Media: Dry Chemical, CO₂ Foam

Auto Ignition Temperature: None

Special Fire Fighting Procedures: Normal Cautions when Dealing with Chemicals.

Unusual Fire and Explosion Hazards: Use product with caution around heat, sparks, and pilot lights.

SECTION V - ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: Neutralize the spill with soda ash or sodium bicarbonate. Dispose of waste in accordance with EPA regulations.

SECTION VI - HANDLING AND STORAGE

Storage Requirements: Store in Plastic Containers in Cool Area, Away From Heat.

Handling Precautions: Safe Precautionary Practices to Avoid Spills and Exposure to Skin and Fumes.

SECTION VII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH Approved Respirator.

Ventilation: Yes

Mechanical (General): Yes

Local Exhaust: Yes

Eye Protection: Safety Glasses/Goggles

Protective Gloves: Recommended, NIOSH Approved

Other Protective Clothing or Equipment: Optional to User's Preference

SECTION VIII - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: 64.6°C/148.3°F

Specific Gravity (Water = 1): NA

Vapor Pressure (mm Hg): NA

Percent Volatile by Volume: NA

Vapor Density (Air = 1): NA

Evaporation Rate (Butyl Acetate = 1): NA

Melting Point: -97.8°C/-144°F

Solubility in Water: Moderate

Reactivity in Water: None

Appearance and Odor: White Paste, Alcohol Odor

SECTION IX - STABILITY AND REACTIVITY

Stability: Product is Stable

(Conditions to Avoid): Metals

Incompatibility: Alkaline, Strong Oxidizing or Reducing Materials, Cyanides or Sulfides.

Hazardous Decomposition Products: Hydrogen Chloride Fumes, Ammonium Chloride Fumes.

Hazardous Polymerization: Will Not Occur **(Conditions to Avoid):** Excessive Heat or Cold

SECTION X - TRANSPORTATION AND DISPOSAL CONSIDERATIONS

D.O.T. Proper Shipping Name: Flammable Liquid Corrosive, NOS (Contains Methanol and Zinc Chloride)

Hazard Class: 3

Identification Number: UN2924

Packing Group: II

Type D.O.T Label Required Information: Flammable Liquid, Corrosive, Poison

Waste Disposal Method: Dispose in Accordance with EPA Regulations

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