SAFETY DATA SHEET
SUPERIOR NO CLEAN CORE FLUX
DATE REVISED: January 1, 2015

Product Name: Superior No Clean Core Flux
Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139
Emergency Phone Number: 1-800-424-9300 (CHEMTREC)
Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 1 FLAMMABILITY = 1 REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: Superior No Clean Core Flux
Chemical Family: No Clean Core Flux
CAS Number: NA
Chemical Name: NA
Formula: See below

SECTION II – HAZARDS IDENTIFICATION

Classification of Substance or Mixture:
Classification: NA
Label Elements: NA

Irritant

Precautionary Phrases: P280, P301+P312, P305+P351+P338
Risk Phrases: R36/37/38, R34
Safety Phrases: S-26, S-27, S-36/37/39, S-45, S18, S61, S62, S64
See section XVI for full text description of S and R phrases
Other Hazards: None if used properly

SECTION III- COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>%</th>
<th>OSHA PEL</th>
<th>H Phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rosin</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
</tbody>
</table>

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.
SECTION IV – FIRST AID MEASURES

**Inhalation:** Remove to fresh air

**Eyes:** Flush with water for fifteen (15) Minutes. Call physician.

**Skin:** Wash thoroughly with soap and water.

**Ingestion:** If patient is fully conscious, give large amounts of water. Obtain medical attention immediately.

Most Important Symptoms and effects, both acute and delayed

**Primary Routes of Entry into Body:** Fume inhalation, ingestion, skin, and eyes.

**Symptoms of Overexposure:** Salivation, coughing, choking, chills, may cause weight loss, brittle bones, anemia, and stiff joints.

**Medical Conditions Generally Aggravated by Exposure:** Any weakness of the lungs, kidneys or liver will be aggravated.

**Chemical Listed as Carcinogen or Potential Carcinogen:** None

**OSHA Permissible Exposure Limit (PEL):** NA

**ACGIH Threshold Limit Value (TLV):** NA

SECTION V - FIRE AND EXPLOSION HAZARD DATA

**Flash Point:** >126°C

**Flammable Limits:** ND

**Extinguishing Media:** Alcohol foam, dry chemical, carbon dioxide

**Auto Ignition Temperature:** ND

**Special Fire Fighting Procedures:** Self contained breathing apparatus: avoid conditions generating dust.

**Unusual Fire and Explosion Hazards:** Avoid overheating or exposure to open flame

SECTION VI - ACCIDENTAL RELEASE MEASURES

**Steps to be Taken in Case Material is Spilled:** First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION VII - HANDLING AND STORAGE

**Storage Requirements:** Store in plastic containers in cool area, away from heat.

**Handling Precautions:** Safe precautionary practices to avoid spills and exposure to skin and fumes.

**Other Precautions:** NA

SECTION VIII - CONTROL MEASURES

**Respiratory Protection (TYPE):** NIOSH approved respirator.

**Ventilation:** Yes

**Mechanical (General):** Yes

**Local Exhaust:** Yes

**Eye Protection:** Safety glasses

**Protective Gloves:** Recommended, NIOSH approved

**Other Protective Clothing or Equipment:** Rubber apron is recommended
SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: >350 F  
Specific Gravity (Water = 1): NA  
Vapor Pressure (mm Hg): 1  
Percent Volatile by Volume: 0%  
Vapor Density (Air = 1): NA  
Evaporation Rate (Butyl Acetate = 1): NA  
Melting Point: 180 °C/356 °F  
Solubility in Water: Unlimited  
Reactivity in Water: None  
Appearance and Odor: White paste

SECTION X - STABILITY AND REACTIVITY

Stability: Product is stable  
(Conditions to Avoid): Metals  
Incompatibility: Alkaline, strong oxidizing or reducing materials, cyanides or combustible materials.  
Hazardous Decomposition Products: Zinc chloride, zinc oxide, and ammonium.  
Hazardous Polymerization: Will not occur  
(Conditions to Avoid): Excessive heat or cold

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data
1) Oral: LD-50 (rat): Not available  
2) Inhalation: LC-50 (rat): Not available  
3) Dermal: LD-50 (rabbit): Not available  
4) Skin Irritation: (rabbit): Not available

Chronic Toxicity Data
1) Repeated Skin Application: (rat): Not available  
2) Eye Irritation: (rabbit): Not available

SECTION XII - ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION XIV- TRANSPORTATION

D.O.T. Proper Shipping Name: Zinc chloride anhydrous  
Hazard Class: 8  
Identification Number: UN2331  
Packing Group: III  
Type D.O.T Label Required Information: Corrosive  
Waste Disposal Method: Dispose in accordance with EPA regulations
SECTION XV - REGULATORY INFORMATION
OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA
Carcinogenicity Classification: (Components Present at 0.1% or More)
International Agency for Research on Cancer (IARC): NA
American Conference of Governmental Industrial Hygienists (ACGIH): NA
Occupational Safety and Health Administration (OSHA): NA
All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or
Otherwise Comply with TSCA Pre-manufacture Notification Requirements.
This product is RoHS compliant.

SECTION XVI - OTHER INFORMATION
The labeling of this product is indicated in Section II. The full text of all abbreviations indicated by
codes in the MSDS are as follows:

R34  Causes burns
R36  Irritating to eyes
R37  Irritating to respiratory system
R38  Irritating to skin

S-18 Handle and open container with care
S-26 In case of eye contact, rinse thoroughly and get medical attention
S-27 Take off immediately contaminated clothing
S-36/37/39 Wear suitable protective clothing, gloves, and eye/face protection
S-45 In case of accident or if feel unwell call medical advice immediately
S61 Avoid release to the environment. Refer to special instructions/safety data sheet
S62 If swallowed, do not induce vomiting: seek medical advice immediately and show
this container or label where possible
S64 If swallowed, rinse mouth with water (only if the person is conscious)

P280 Wear protective gloves/protective clothing/eye protection/face protection
P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel
unwell
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove
contact lenses if present and easy to do – continue rinsing

Further information:
Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's
responsibility. Reasonable care has been taken in the preparation of this material, but there are NO
WARRANTIES, NO REPRESENTATIONS AND NO RESPONSIBILITY AS TO THE ACCURACY OR THE
SUITABILITY OF THIS INFORMATION FOR ANY PURCHASER'S USE OR FOR ANY CONSEQUENCE
TO USE.