



SUPERIOR 3500-TF RMA TACKY FLUX



- RMA Soldering Tacky Flux
- Residues and characteristics pass Bellcore Tests
- Translucent hard residue
- No slump
- Excellent wetting ability, lot-to-lot consistency, and stable viscosity
- Long tack time
- **THIS PRODUCT IS RoHS COMPLIANT.**

DESCRIPTION

Superior 3500 Tacky Flux is a Type ROL0 RMA formulation for electronics applications requiring high-reliability, stability, and cleanliness. Flux formulation contains no ionic materials and is suitable for clean-room applications. Though this tacky flux contains rosin, with all its inherent advantages, it is Halide and Halogen Free.

APPLICATIONS

Superior 3500 RMA Tacky Flux is formulated for BGA rework and repair, or specialty processes where a conventional flux does not provide sufficient activity and/or requires post-solder cleaning. Flux can be placed on surface area by printing, dispensing, or manually applying the flux.

When cleaning is required, room temperature IPA (Isopropyl Alcohol 98%+) can be used to clean all surfaces requiring residue removal. Ultrasonics can be used for optimum results as well as an aqueous in-line cleaning system by adding **Superior SyberKleen 2000** saponifier to remove all residues.

PHYSICAL PROPERTIES

Form	Paste
Viscosity	100,000 – 200,000 cps @ 20-25°C
Color	Clear light yellow to brown
Recommended Soldering Range	140-315°C/284-600°F
pH	Neutral

SPECIFICATIONS

Superior 3500 RMA Tacky Flux meets Bellcore standards and is classified as an IPC ANSI-J-STD-004 Type ROL0.

SAFETY PRECAUTIONS

Superior 3500 RMA Tacky Flux is a product formulated for use in assembly processes that require safety precautions be engaged. Avoid contact with skin and eyes. When using, do not eat, drink, or smoke. Wear gloves and eye protection. When soldering, many alloys contain lead; wash hands if hands come in contact with the product.

Observe industrial hygiene and safety practices to assure conformance with local, state, and federal safety health and environmental regulations.

Adequate ventilation should be provided when soldering. Consult the Safety Data Sheet (SDS) for additional information.

STORAGE

The following conditions are recommended to achieve long-term stability and the assurance of consistent Tacky Flux:

- Store flux at room temperature of 18-25°C/64-77°F. Syringes should be stored tip down.

Tacky Flux is certified for ONE (1) year when stored at room temperature.

Superior manufactures quality fluxes. Our business is solving problems.



**Superior Flux
& Mfg. Co.**

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